

Work Order ID 61539

Monday, August 30, 2010 10:37:34 AM



Page 1

Item ID: D119-647-021

Accept



Setup Start



Revision ID:

Item Name: Wearplate

Stop



Start Date: 8/30/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 9/6/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

PL

Date: *10-8-30*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and type labels per PPP D119-647-021 and DSI9432 CHG 001

Sidorik

HJ for BG 10-9-01

101

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10/2/11 SP

110

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Sidorik

(XU)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D119-647-021

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Item Name: Wearplate

Start Date: 8/30/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 9/6/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D119-647-021 and DSI9432

Location: 202PPP Rev: 910/9/16 SL 10

130

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

10/09/16 MF
10-9-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 61539

Parent Item: D119-647-021

Parent Item Name: Wearplate



Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 09-02-03 new issue DD verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3861-041 Wearplate		Manufactured	No			101	Each	1.0000	2	2			
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Location	Loc Qty	Loc Code
ST500	1	
58368	1	

10/9/10
B 61532 Co 10/4/10

AN4-15A Bolt		Purchased	No			101	Each	375.0000	12	12			
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Location	Loc Qty	Loc Code
ST	112	
115374	112	
ST338	112	
ST358	263	
114784	21	
115108	142	
115371	100	

10/9/10

NAS1149D0463J Washer		Purchased	No			101	Each	1,096.000	12	12			
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Location	Loc Qty	Loc Code
ST297	1000	
115000	1000	
ST298	96	
10096	10	
114576	68	
114883	18	

10/9/10 sf

12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Page 2

Work Order ID: 61539

Parent Item: D119-647-021

Parent Item Name: Wearplate



Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

101

Each

2,527.000

12

12



Nut



10/9/10

Location

Loc Qty

Loc Code

ST300

2527

113422

68

114523

28

114718

16

114784

495

115108

1920

12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D119-647 REV. A
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D119-647 REV. 0
REF. FAA STC: SR00949SE
REF. AUSTRIAN STC: ACG.21NE.012
REF. ITALIAN STC: N-CS-022

The D119-647-021 Wearplate kit can be installed on D119-647-011 Bearpaw installations. The D3861-041 Wearplates should be installed on the D3034-1 Bearpaws as shown in Figure 1 on Sheet 2 of this Service Instruction. The Bearpaws should otherwise be installed on the skidtube per installation instructions IIN-D119-647 Rev A.

Customers with old style bearpaws will need to rework the counterbore on the bottom of the bearpaws per Figure 1 of Sheet 2 of this service instruction.

REFERENCE ONLY

WEIGHT AND BALANCE

Installation	Weight	Lateral		Longitudinal	
		Arm	Moment	Arm	Moment
D119-647-021 Wearplate Kit	3.46 lb 1.57 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	173.2 in 4.40 m	599.3 in-lb 6.91 m-kg

PARTS LIST

QTY. -021	PART NUMBER	DESCRIPTION
X	D119-647-021	Wearplate Kit
2	D3861-041	Wearplate
12	AN4-15A	Bolt
12	NAS1149D0463J /	Washer
12	MS21042L4	Nut or (MS21042-4)

A	NEW ISSUE	09.01.15
REV.	DESCRIPTION	BY DATE
DESIGN	DSI	DART AEROSPACE USA, INC. PORT HADLOCK, WA
DRAWN	DSI	
CHECKED	DSI	DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9432 SHEET 1 OF 2
APPROVED	DSI	TITLE SCALE
DE APPR.	DSI	WEARPLATE KIT NTS
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